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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.	
09/498,220	02/04/2000	Frank Schoner	ST801US2	8514	
7:	590 05/16/2002				
John C. Thompson			EXAMINER		
69 Grayton Roa Tonawanda, N			KERNS, K	KERNS, KEVIN P	
			ART UNIT	PAPER NUMBER	
,			1725	10	
			DATE MAILED: 05/16/2002	70	

Please find below and/or attached an Office communication concerning this application or proceeding.

•	Application No.	AS-1				
	Application No.	Applicant(s)				
Office Action Summary	09/498,220	SCHONER ET AL.				
omec Action Cummary	Examiner	Art Unit				
The MAILING DATE of this communication ap	Kevin P. Kerns	2 correspondence address				
Period for Reply	pours on the cover sheet with the	, correspondence address				
A SHORTENED STATUTORY PERIOD FOR REPL THE MAILING DATE OF THIS COMMUNICATION. - Extensions of time may be available under the provisions of 37 CFR 1.7 after SIX (6) MONTHS from the mailing date of this communication. - If the period for reply specified above is less than thirty (30) days, a rep - If NO period for reply is specified above, the maximum statutory period - Failure to reply within the set or extended period for reply will, by statute - Any reply received by the Office later than three months after the mailin earned patent term adjustment. See 37 CFR 1.704(b). Status	136(a). In no event, however, may a reply be ly within the statutory minimum of thirty (30) of will apply and will expire SIX (6) MONTHS fro e, cause the application to become ABANDOI	timely filed lays will be considered timely. om the mailing date of this communication. NED (35 U.S.C. § 133).				
1) Responsive to communication(s) filed on 28.	February 2002 .					
2a)⊠ This action is FINAL . 2b)□ Th	nis action is non-final.					
3) Since this application is in condition for allow						
closed in accordance with the practice under Disposition of Claims	Ex parte Quayle, 1935 C.D. 11	, 453 O.G. 213.				
4)⊠ Claim(s) <u>19-22</u> is/are pending in the application.						
4a) Of the above claim(s) is/are withdrawn from consideration.						
5) Claim(s) is/are allowed.						
6)⊠ Claim(s) <u>19-22</u> is/are rejected.						
7) Claim(s) <u>21</u> is/are objected to.						
8) Claim(s) are subject to restriction and/c	or election requirement.					
Application Papers OND The enceitigation is objected to by the Examine	nr.					
9) The specification is objected to by the Examiner.						
10) The drawing(s) filed on is/are: a) accepted or b) objected to by the Examiner. Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).						
11) The proposed drawing correction filed on 28 Fe						
If approved, corrected drawings are required in re		aleapproved by the Extension				
12) The oath or declaration is objected to by the Examiner.						
Priority under 35 U.S.C. §§ 119 and 120						
13) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).						
a) ☐ All b) ☐ Some * c) ☐ None of:						
1. Certified copies of the priority document	ts have been received.					
2. Certified copies of the priority documents have been received in Application No						
3. Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)).						
* See the attached detailed Office action for a list of the certified copies not received.						
14) Acknowledgment is made of a claim for domestic priority under 35 U.S.C. § 119(e) (to a provisional application).						
 a) ☐ The translation of the foreign language pro 15) ☐ Acknowledgment is made of a claim for domes 						
Attachment(s)	_	•				
1) Notice of References Cited (PTO-892) 2) Notice of Draftsperson's Patent Drawing Review (PTO-948) 3) Information Disclosure Statement(s) (PTO-1449) Paper No(s) 6) Other:						

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DETAILED ACTION

Claim Objections

1. Claim 21 is objected to because of the following informalities: in line 4, the word "being" before "under" should be deleted. Appropriate correction is required.

Claim Rejections - 35 USC § 103

- 2. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 3. The factual inquiries set forth in *Graham* v. *John Deere Co.*, 383 U.S. 1, 148 USPQ 459 (1966), that are applied for establishing a background for determining obviousness under 35 U.S.C. 103(a) are summarized as follows:
 - 1. Determining the scope and contents of the prior art.
 - 2. Ascertaining the differences between the prior art and the claims at issue.
 - 3. Resolving the level of ordinary skill in the pertinent art.
 - 4. Considering objective evidence present in the application indicating obviousness or nonobviousness.
- 4. This application currently names joint inventors. In considering patentability of the claims under 35 U.S.C. 103(a), the examiner presumes that the subject matter of the various claims was commonly owned at the time any inventions covered therein were made absent any evidence to the contrary. Applicant is advised of the obligation under 37 CFR 1.56 to point out the inventor and invention dates of each claim that was not commonly owned at the time a later invention was made in order for the examiner to

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consider the applicability of 35 U.S.C. 103(c) and potential 35 U.S.C. 102(e), (f) or (g) prior art under 35 U.S.C. 103(a).

5. Claims 19, 21, and 22 are rejected under 35 U.S.C. 103(a) as being unpatentable over Hubert et al. (US 5,158,129) in view of Mulder et al. (US 5,474,609).

Hubert et al. disclose a method and device for feeding a granular material into a continuous casting mold, in which the device includes a source of granular mold powder, an upper hopper (tundish), a secondary (intermediate) hopper, a valve and transfer means (tube) between the hoppers, a flow sensor, and granular material delivery means (delivery tube assembly) interconnected via a (flexible) pipe between the secondary hopper and the top of the cast slab within the continuous casting mold (abstract; column 3, lines 8-54; column 4, lines 57-65; and Figure). Hubert et al. do not disclose the use of an inline air pump and its associated control means.

However, Mulder et al. teach a method and apparatus for applying powder coating material in which the apparatus includes a powder supply system (hopper) with a pneumatically actuated (flexible with variable diameter) pinch valve and a venturi-type powder pump, the pinch valve of which receives an output signal (on/off) from a sensor to correspond to a desired quantity of powder level in the hopper (column 13, lines 22-35; column 14, lines 14-40; column 17, lines 1-19; and Figure 2). The inline air pump includes a solenoid valve, pressurized air, and a pump, connected to the feed container (column 4, lines 12-29; and Figure 2). The apparatus also contains control sensors and pneumatic controls (connected in such a way to enable control of parameters of the

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inline air pump), the sensors of which allow the operator to control the level of the powder in the container as desired (abstract; column 2, lines 59-67; column 6, lines 43-67; and Figure 2). One of ordinary skill in the art would have recognized that an inline air pump is readily controlled by changing the air flow volume, and an I/P device is of a conventional design as control means in the art. The inline air pump and its control means are advantageous for controlling the amount of powder in the container, as indicated by the output signal (column 14, lines 14-40; and column 17, lines 1-19).

It would have been obvious to one of ordinary skill in the art at the time the applicants' invention was made to combine the device for feeding a granular material into a continuous casting mold, as disclosed by Hubert et al., with the inline air pump and control means of Mulder et al., in order to control the amount of powder in the container (Mulder et al.; column 14, lines 14-40; and column 17, lines 1-19).

6. Claim 20 is rejected under 35 U.S.C. 103(a) as being unpatentable over Hubert et al. (US 5,158,129) taken with Mulder et al. (US 5,474,609), and further in view of Raftis (US 4,372,528).

Hubert et al. (in view of Mulder et al.) disclose the elements of claim 19 above.

Neither Hubert et al. nor Mulder et al. specifically teaches a pinch valve in a variety of intermediate positions between open and closed to maintain accurate control of the powder flow rate.

However, Raftis discloses a pinch valve sleeve comprised of an elongated hollow flexible resilient elastomeric sleeve body (rubber sleeve) with a plurality of radially-

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extending, inwardly-directly protrusions operative for impeding flow (abstract; column 2, lines 16-30; column 7, lines 31-35 and 59-65; column 8, lines 1-27; and Figures 2 and 3). It is well known in the art that pinch valve constructions have applications in controlling flow of a wide variety of materials, including particulate materials such as sand, asbestos, fiber, and talc (column 1, lines 36-44). The pinching action is actuated by hydraulic or air pressure on the outer surface of the sleeve body (column 5, lines 34-39). This sleeve construction is advantageous for the purpose of achieving excellent flow control upon constricting the intermediate section of the sleeve partially (plurality of intermediate positions) or entirely with the pinching mechanism (column 6, lines 29-32).

It would have been obvious to one of ordinary skill in the art at the time the applicants' invention was made to combine the device for feeding a granular material into a continuous casting mold, as disclosed by Hubert et al., with the inline air pump and control means of Mulder et al., and further with the variety of intermediate valve positions disclosed by Raftis, in order to achieve excellent flow control upon constricting the intermediate section of the sleeve partially or entirely with the pinching mechanism (Raftis; column 6, lines 29-32).

Response to Arguments

7. The examiner acknowledges the applicants' amendment (paper #8) and formal drawing (paper #9) received by the USPTO on February 28, 2002. The applicants' new formal drawing addressing the prior drawing objection is approved by the examiner. All prior claims were cancelled by the applicants and replaced with new claims 19-22.

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8. Applicant's arguments filed February 28, 2002, have been fully considered but they are not persuasive.

With regard to the applicants' arguments on pages 4-6, the examiner agrees that the Hubert et al. reference does not teach the inline air valve and the control means connected to each air pump. Basically, the latter limitation (connecting control means) has been added to the old claim 14, rejected under 35 USC 103(a) by Hubert et al. in view of Mulder et al., to form the new claim 19. However, the examiner respectfully asserts that the Mulder et al. reference teaches such an arrangement. Contrary to the applicants' argument on page 5, whether or not the powder flows as a series of pulses (on/off) is irrelevant in claim 19, as no limitation relates to "intermediate valve positions" to control air flow volume anywhere in the claim. However, claim 20 implies such intermediate control (slowing or stopping), and the Raftis reference is applied accordingly in paragraph 6 above. In addition to the Mulder et al. reference, the applicants' have admitted (at the top of page 9 of their disclosure) that the limitations recited in claims 21 and 22 are of conventional design. Additions to paragraph 5 have been made to address the applicants' new limitations (last 4 lines) of claim 19.

In response to applicants' argument that the Mulder et al. reference is nonanalogous art, it has been held that a prior art reference must either be in the field of applicants' endeavor or, if not, then be reasonably pertinent to the particular problem with which the applicant was concerned, in order to be relied upon as a basis for rejection of the claimed invention. See *In re Oetiker*, 977 F.2d 1443, 24 USPQ2d 1443

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(Fed. Cir. 1992). In this case, the inline air valve and control means of Mulder et al. are pertinent to the applicants' problem to be solved, namely, application and control of the distribution of powder delivered to a container (Mulder et al.; column 14, lines 14-40; and column 17, lines 1-19).

Conclusion

9. Applicant's amendment necessitated the new ground(s) of rejection presented in this Office action. Accordingly, **THIS ACTION IS MADE FINAL**. See MPEP § 706.07(a). Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the date of this final action.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Kevin P. Kerns whose telephone number is (703) 305-3472. The examiner can normally be reached on Monday-Friday from 8:00am-5:00pm.

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If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Tom Dunn can be reached on (703) 308-3318. The fax phone numbers for the organization where this application or proceeding is assigned are (703) 305-7718 for regular communications and (703) 305-6078 for After Final communications.

Any inquiry of a general nature or relating to the status of this application or proceeding should be directed to the receptionist whose telephone number is (703) 308-0661.

KPK

kpk

May 9, 2002

W. ALEXANDRA ELVE PRIMARY EXAMINER